

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

**ETA-17/0728**  
**of 9 December 2022**

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

HALFEN Anchor Channel HZA-PS

Product family  
to which the construction product belongs

Anchor channel

Manufacturer

Leviat GmbH  
Liebigstraße 14  
40764 Langenfeld  
DEUTSCHLAND

Manufacturing plant

Leviat manufacturing plants

This European Technical Assessment  
contains

25 pages including 3 annexes which form an integral part  
of this assessment

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

EAD 330008-04-0601, Edition 06/2022

This version replaces

ETA-17/0728 issued on 23 February 2022

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## Specific Part

### 1 Technical description of the product

The HALFEN Anchor Channel HZA-PS is a system consisting of a C-shaped serrated channel profile of steel and at least two metal anchors non-detachably fixed on the channel back and HALFEN serrated channel bolts.

The anchor channel is embedded surface-flush in the concrete. HALFEN serrated channel bolts with appropriate hexagon nuts and washers are fixed to the channel.

The product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor channel is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor channel of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic                                                                               | Performance                                                    |
|--------------------------------------------------------------------------------------------------------|----------------------------------------------------------------|
| Characteristic resistance under tension load (static and quasi-static loading)                         |                                                                |
| - Resistance to steel failure of anchors                                                               | $N_{Rk,s,a}$ see Annex C1                                      |
| - Resistance to steel failure of the connection between anchors and channel                            | $N_{Rk,s,c}$ see Annex C1                                      |
| - Resistance to steel failure of channel lips and subsequently pull-out of channel bolt                | $N_{Rk,s,l}^0$ ; $S_{l,N}$ see Annex C1                        |
| - Resistance to steel failure of channel bolt                                                          | $N_{Rk,s}$ see Annex C1                                        |
| - Resistance to steel failure by exceeding the bending strength of the channel                         | $S_{max}$ see Annex A5<br>$M_{Rk,s,flex}$ see Annex C1         |
| - Maximum installation torque to avoid damage during installation                                      | $T_{inst,g}$ ; $T_{inst,s}$ see Annex B4                       |
| - Resistance to pull-out failure of the anchor                                                         | $N_{Rk,p}$ see Annex C2                                        |
| - Resistance to concrete cone failure                                                                  | $h_{ef}$ see Annex B3<br>$k_{cr,N}$ ; $k_{ucr,N}$ see Annex C2 |
| - Minimum edge distances, spacing and member thickness to avoid concrete splitting during installation | $S_{min}$ see Annex A5<br>$c_{min}$ ; $h_{min}$ see Annex B3   |
| - Characteristic edge distance and spacing to avoid splitting of concrete under load                   | $S_{cr,sp}$ ; $c_{cr,sp}$ see Annex C2                         |
| - Resistance to blowout failure - bearing area of anchor head                                          | $A_h$ see Annex A4                                             |

| Essential characteristic                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Performance                                                                                                                                                                                                                                                                                                                                                                                                                                                       |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>Characteristic resistance under shear load (static and quasi-static loading)</p> <ul style="list-style-type: none"> <li>- Resistance to steel failure of channel bolt under shear loading without lever arm</li> <li>- Resistance to steel failure by bending of the channel bolt under shear load with lever arm</li> <li>- Resistance to steel failure of channel lips, steel failure of connection between anchor and channel and steel failure of anchor (shear load in transverse direction)</li> <li>- Resistance to steel failure of connection between channel lips and channel bolt (shear load in longitudinal channel axis)</li> <li>- Factor for sensitivity to installation (longitudinal shear)</li> <li>- Resistance to steel failure of the anchor (longitudinal shear)</li> <li>- Resistance to steel failure of connection between anchor and channel (longitudinal shear)</li> <li>- Resistance to concrete pry-out failure</li> <li>- Resistance to concrete edge failure</li> </ul> | <p><math>V_{Rk,s}</math> see Annex C4</p> <p><math>M_{Rk,s}^0</math> see Annex C4</p> <p><math>V_{Rk,s,l,y}^0 ; s_{l,v} ; V_{Rk,s,c,y} ; V_{Rk,s,a,y}</math> see Annex C3</p> <p><math>V_{Rk,s,l,x}</math> see Annex C3</p> <p><math>\gamma_{inst}</math> see Annex C3</p> <p><math>V_{Rk,s,a,x}</math> see Annex C3</p> <p><math>V_{Rk,s,c,x}</math> see Annex C3</p> <p><math>k_8</math> see Annex C3</p> <p><math>k_{cr,v} ; k_{ucr,v}</math> see Annex C3</p> |
| <p>Characteristic resistance under combined tension and shear load (static and quasi-static load)</p> <ul style="list-style-type: none"> <li>- Resistance to steel failure of the anchor channel</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | <p><math>k_{13} ; k_{14}</math> see Annex C4</p>                                                                                                                                                                                                                                                                                                                                                                                                                  |
| <p>Characteristic resistance under fatigue tension loading</p> <ul style="list-style-type: none"> <li>- Fatigue resistance to steel failure of the whole system (continuous or tri-linear function, test method A1, A2)</li> <li>- Fatigue limit resistance to steel failure of the whole system (test method B)</li> <li>- Fatigue resistance to concrete related failure (exponential function, test method A1, A2)</li> <li>- Fatigue limit resistance to concrete related failure (test method B)</li> </ul>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | <p>No performance assessed</p> <p>No performance assessed</p> <p>No performance assessed</p> <p>No performance assessed</p>                                                                                                                                                                                                                                                                                                                                       |

| Essential characteristic                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Performance                                                                                                                                                                                                                                                                                          |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Characteristic resistance under seismic loading<br>(seismic performance category C1)<br><br>- Resistance to steel failure under seismic tension loading (seismic performance category C1)<br><br>- Resistance to steel failure under seismic shear loading for shear load in transverse direction (seismic performance category C1)<br><br>- Resistance to steel failure under seismic shear loading for shear load in longitudinal channel axis (seismic performance category C1) | $N_{Rk,s,a,eq}$ ; $N_{Rk,s,c,eq}$ ; $N^0_{Rk,s,l,eq}$ ;<br>$N_{Rk,s,eq}$ ; $M_{Rk,s,flex,eq}$<br>see Annex C5<br><br>$V_{Rk,s,eq}$ ; $V^0_{Rk,s,l,y,eq}$ ; $V_{Rk,s,c,y,eq}$ ;<br>$V_{Rk,s,a,y,eq}$<br>see Annex C6<br><br>$V_{Rk,s,l,x,eq}$ ; $V_{Rk,s,a,x,eq}$ ; $V_{Rk,s,c,x,eq}$<br>see Annex C6 |
| Characteristic resistance under static and quasi-static tension and/or shear loading<br><br>- Displacements (static and quasi-static load)                                                                                                                                                                                                                                                                                                                                         | $\delta_{N0}$ ; $\delta_{N\infty}$ see Annex C2<br>$\delta_{V,y,0}$ ; $\delta_{V,y,\infty}$ ; $\delta_{V,x,0}$ ; $\delta_{V,x,\infty}$<br>see Annex C4                                                                                                                                               |

### 3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance         |
|--------------------------|---------------------|
| Reaction to fire         | Class A1            |
| Resistance to fire       | See Annex C7 and C8 |

### 3.3 Aspects of durability

| Essential characteristic | Performance  |
|--------------------------|--------------|
| Durability               | See Annex B1 |

## 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 330008-04-0601, the applicable European legal act is: [2000/273/EC].

The system to be applied is: 1

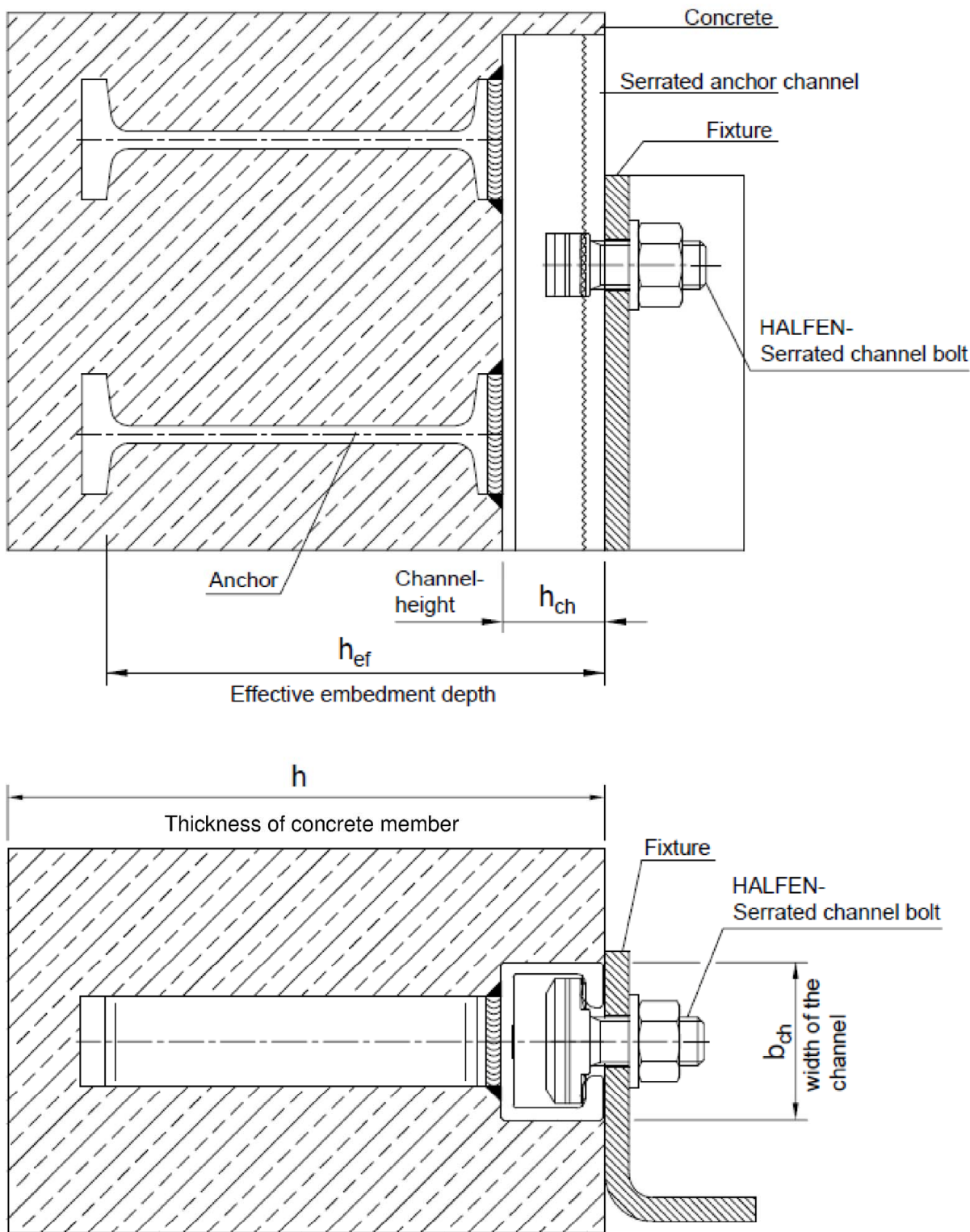
## 5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 9 December 2022 by Deutsches Institut für Bautechnik

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*beglaubigt:*  
Müller



HALFEN Anchor Channel HZA-PS

Product description  
Installed condition

Annex A1

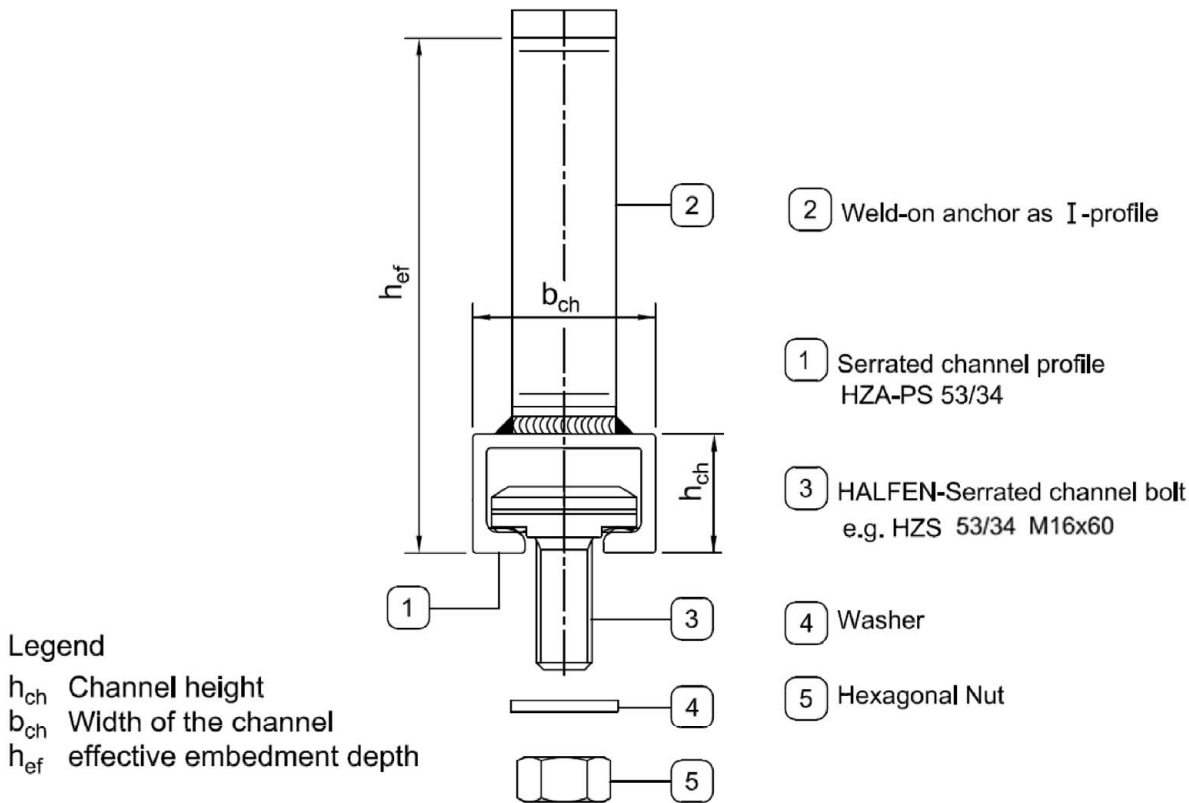
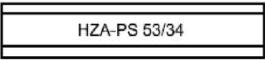
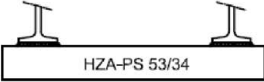


Table A0: Marking of anchor channel and serrated channel bolt

| HALFEN anchor channel<br>e.g. HZA-PS 53/34                                                                                          |                              | HALFEN serrated channel bolt<br>e.g. HALFEN 8.8                                                                      |                               |
|-------------------------------------------------------------------------------------------------------------------------------------|------------------------------|----------------------------------------------------------------------------------------------------------------------|-------------------------------|
|  <p>a) Stamped on inner side of channel back</p> |                              |  <p>b) Printed on channel web</p> |                               |
| Marking                                                                                                                             | Meaning                      | Marking                                                                                                              | Meaning                       |
| <b>General</b>                                                                                                                      |                              |                                                                                                                      |                               |
| "H" or "HALFEN"                                                                                                                     | Identifying mark of producer | "H" or "HALFEN"                                                                                                      | Identifying mark of producer  |
| "ZA"                                                                                                                                | Type of anchor channel       | "8.8"                                                                                                                | Strength grade                |
| "PS 53/34"                                                                                                                          | Size                         |                                                                                                                      |                               |
| <b>Material steel</b>                                                                                                               |                              |                                                                                                                      |                               |
| No marking                                                                                                                          | 1.0044                       | No marking                                                                                                           | Carbon steel or alloyed steel |
| <b>Finish</b>                                                                                                                       |                              |                                                                                                                      |                               |
| No marking                                                                                                                          | Hot-dip galvanized           | No marking                                                                                                           | hot-dip galvanized            |

HALFEN Anchor Channel HZA-PS

Product description  
Marking and materials

Annex A2

Table A1: Materials and intended use

| Item no. | Specification                                                                                      | Intended use                                                                                    |                                                                                                                                                       |
|----------|----------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|
|          |                                                                                                    | 1                                                                                               | 2                                                                                                                                                     |
|          |                                                                                                    | Dry internal conditions                                                                         | Internal conditions with usual humidity                                                                                                               |
|          |                                                                                                    | Anchor channels may only be used in structures subject to dry internal conditions               | Anchor channels may also be used in structures subject to internal conditions with usual humidity.<br><br>For examples see use conditions in Annex B1 |
|          |                                                                                                    | Materials                                                                                       |                                                                                                                                                       |
| ①        | Serrated channel profile                                                                           | Steel 1.0044(A)<br>hot-dip galvanized ≥ 55 μm <sup>4)</sup>                                     | Steel 1.0044(A)<br>hot-dip galvanized ≥ 55 μm <sup>4)</sup>                                                                                           |
| ②        | Anchor                                                                                             | Steel 1.0038, 1.0045(A)<br>hot-dip galvanized ≥ 55 μm <sup>4)</sup>                             | Steel 1.0038, 1.0045(A)<br>hot-dip galvanized ≥ 55 μm <sup>4)</sup>                                                                                   |
| ③        | HALFEN serrated channel bolts                                                                      | Steel<br>strength grade 8.8<br>EN ISO 898-1:2013<br>hot-dip galvanized ≥ 50 μm <sup>1) 3)</sup> | Steel<br>strength grade 8.8<br>EN ISO 898-1:2013<br>hot-dip galvanized ≥ 50 μm <sup>1) 3)</sup>                                                       |
| ④        | Washer <sup>5)</sup><br>EN ISO 7089:2000 and<br>EN ISO 7093-1:2000<br>production class A 200<br>HV | Steel<br>electroplated ≥ 5 μm <sup>2)</sup>                                                     | Steel<br>hot-dip galvanized ≥ 50 μm <sup>1) 3)</sup>                                                                                                  |
| ⑤        | Hexagonal nuts<br>EN ISO 4032:2012                                                                 | Steel<br>strength grade 8<br>EN ISO 898-2:2012<br>electroplated ≥ 5 μm <sup>2)</sup>            | Steel<br>strength grade 8<br>EN ISO 898-2:2012<br>hot-dip galvanized ≥ 50 μm <sup>1) 3)</sup>                                                         |

<sup>1)</sup> or electroplated with special coating  $\geq 12 \mu\text{m}$

(A) acc. EN 10025-2:2019

<sup>2)</sup> electroplated acc. to EN ISO 4042:2018

<sup>3)</sup> hot-dip-galvanized acc. to EN ISO 10684:2004 + AC2009

<sup>4)</sup> hot-dip-galvanized acc. to EN ISO 1461:2009

<sup>5)</sup> not included in scope of delivery

HALFEN Anchor Channel HZA-PS

Product description  
Material and intended use

Annex A3

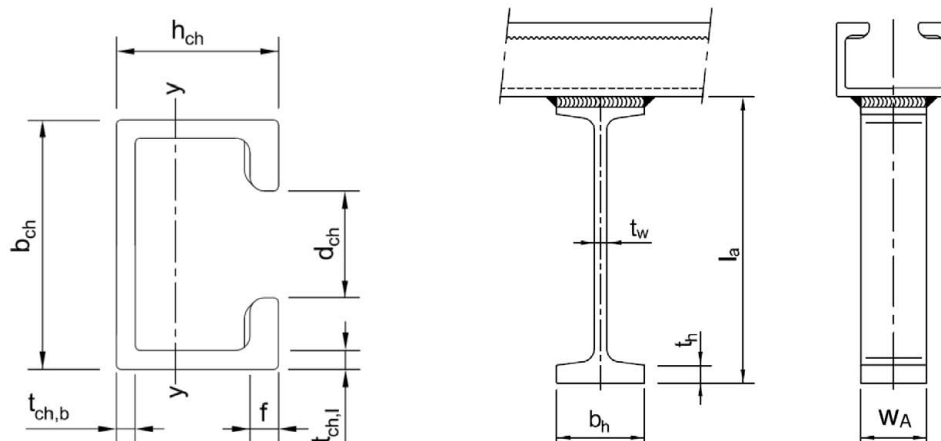


Table A2: Profile dimensions

| Anchor channel<br>HZA-PS | Dimensions      |                 |                   |                   |                 |      | I <sub>y</sub>     |
|--------------------------|-----------------|-----------------|-------------------|-------------------|-----------------|------|--------------------|
|                          | b <sub>ch</sub> | h <sub>ch</sub> | t <sub>ch,b</sub> | t <sub>ch,l</sub> | d <sub>ch</sub> | f    |                    |
|                          | [mm]            |                 |                   |                   |                 |      | [mm <sup>4</sup> ] |
| 29/20                    | 29,0            | 20,0            | 2,5               | 2,5               | 14,0            | 5,0  | 10.200             |
| 38/23                    | 38,0            | 23,0            | 3,5               | 3,0               | 18,0            | 5,5  | 21.100             |
| 41/27                    | 40,0            | 27,0            | 4,2               | 4,0               | 18,0            | 7,0  | 39.000             |
| 53/34                    | 52,5            | 34,0            | 4,0               | 4,0               | 22,5            | 7,5  | 92.600             |
| 64/44                    | 64,0            | 44,0            | 4,5               | 5,0               | 26,0            | 10,0 | 240.300            |

Table A3: Dimensions of anchor

| Anchor channel<br>HZA-PS | I-Anchor   |       |       |       |         |       |
|--------------------------|------------|-------|-------|-------|---------|-------|
|                          | $\min l_a$ | $t_w$ | $b_h$ | $t_h$ | $w_A$   | $A_h$ |
|                          | [mm]       |       |       |       |         |       |
| 29/20                    | 140        | 5,7   | 40    | 8     | 12 – 20 | 412   |
| 38/23                    | 140        | 5,7   | 40    | 8     | 18 – 25 | 617   |
| 41/27                    | 140        | 5,7   | 40    | 8     | 24 – 30 | 823   |
| 53/34                    | 140        | 5,7   | 40    | 8     | 30 – 40 | 1029  |
| 64/44                    | 140        | 5,7   | 40    | 8     | 40 – 50 | 1372  |

HALFEN Anchor Channel HZA-PS

Product description  
Profile dimensions and dimensions of anchor

Annex A4

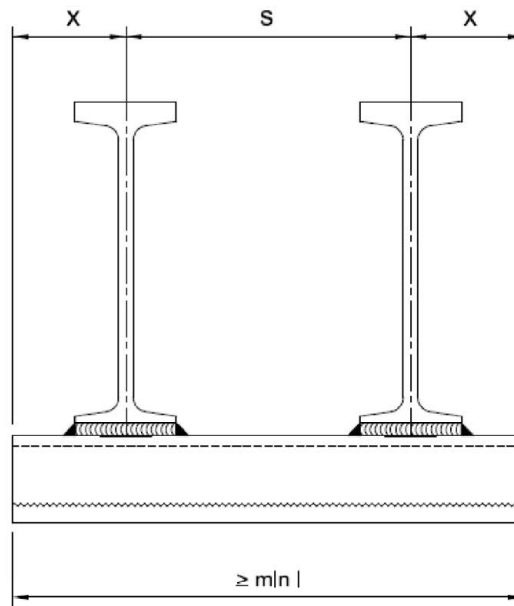


Table A4: Anchor positioning

| Anchor channel<br>HZA-PS | Anchor spacing |           | End spacing | Min. channel length |
|--------------------------|----------------|-----------|-------------|---------------------|
|                          | $s_{min}$      | $s_{max}$ | X           | $l_{min}$           |
|                          | [mm]           |           |             |                     |
| 29/20                    | 80             | 200       | 35          | 150                 |
| 38/23                    | 80             | 250       | 35          | 150                 |
| 41/27                    | 80             | 250       | 35          | 150                 |
| 53/34                    | 80             | 250       | 35          | 150                 |
| 64/44                    | 80             | 300       | 35          | 150                 |

HALFEN Anchor Channel HZA-PS

Product description  
Anchor positioning and channel length

Annex A5

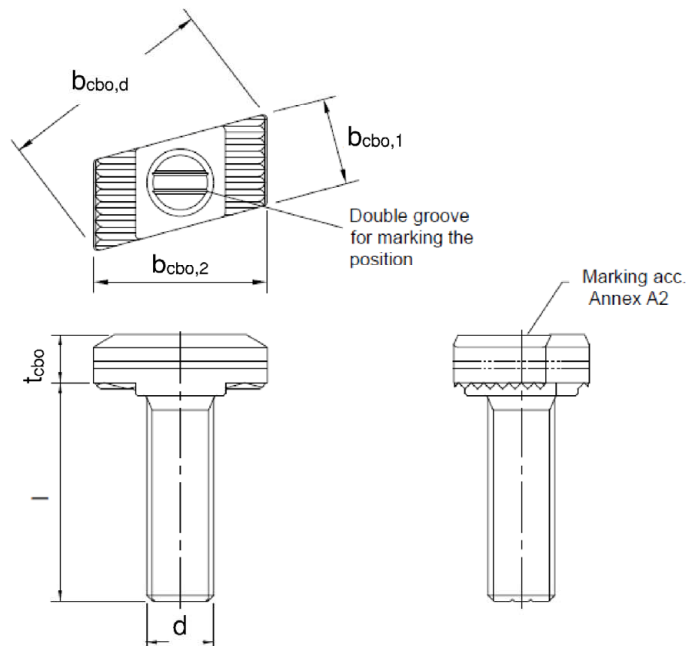


Table A5: Dimensions of HALFEN serrated channel bolt

| Anchor<br>channel<br>HZA-PS | Serrated<br>channel<br>bolt HZS | Thread<br>diameter | Dimensions  |             |             |           |
|-----------------------------|---------------------------------|--------------------|-------------|-------------|-------------|-----------|
|                             |                                 |                    | Width       | Diagonal    | Length      | Thickness |
|                             |                                 |                    | $b_{cbo,1}$ | $b_{cbo,d}$ | $b_{cbo,2}$ | $t_{cbo}$ |
|                             |                                 |                    | [mm]        | [mm]        | [mm]        | [mm]      |
| 29/20                       | 29/20                           | M12                | 13,4        | 27,1        | 20,9        | 6,5       |
| 38/23 +<br>41/27            | 38/23                           | M12                | 17,0        | 37,0        | 28,8        | 8,0       |
|                             |                                 | M16                | 17,0        | 37,0        | 28,8        | 9,5       |
| 53/34                       | 53/34                           | M16                | 21,0        | 51,6        | 41,6        | 11,5      |
|                             |                                 | M20                | 21,0        | 51,6        | 41,6        | 13,0      |
| 64/44                       | 64/44                           | M20                | 24,7        | 63,1        | 51,0        | 14,0      |
|                             |                                 | M24                | 24,7        | 63,1        | 51,0        | 16,0      |

Table A6: Strength grade

|                               | Steel <sup>1)</sup> |
|-------------------------------|---------------------|
| Strength grade                | 8.8                 |
| $f_{uk}$ [N/mm <sup>2</sup> ] | 800                 |
| $f_{yk}$ [N/mm <sup>2</sup> ] | 640                 |
| Finish                        | Hot-dip galvanized  |

<sup>1)</sup> Materials according Annex A2, Tab. A0 and Annex A3, Tab. A1

|                                                                                 |          |
|---------------------------------------------------------------------------------|----------|
| HALFEN Anchor Channel HZA-PS                                                    | Annex A6 |
| Product description<br>HALFEN serrated channel bolt, dimensions, strength grade |          |

## Specifications for intended use

### Serrated anchor channels and serrated channel bolts subject to:

- Static and quasi-static tension, shear perpendicular to the longitudinal axis of the channel and shear in the direction of the longitudinal axis of the channel
- Seismic tension, seismic shear perpendicular to the longitudinal axis of the channel and seismic shear in the direction of the longitudinal axis of the channel (seismic performance category C1)
- Fire exposure for concrete class C20/25 to C50/60

### Base materials:

- Reinforced or unreinforced normal weight concrete according to EN 206-1:2000.
- Strength classes C12/15 to C90/105 according to EN 206-1:2000.
- Cracked or uncracked concrete.

### Use conditions (Environmental conditions):

- Structures subject to dry internal conditions  
(serrated anchor channels and serrated channel bolts according to Annex A3, Table A1, column 1-2)
- Structures subject to internal conditions with usual humidity (e.g. kitchen, bath and laundry in residential buildings, exceptional permanent damp conditions and application under water)  
(serrated anchor channels and serrated channel bolts according to Annex A3, Table A1, column 2 )

### Design:

- Anchor channels are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor channel and serrated channel bolts are indicated on the design drawings (e.g. position of the anchor channel relative to the reinforcement or to supports).
- For static and quasi-static loading as well as seismic loading (seismic performance category C1) and fire exposure the anchor channels are designed in accordance with EOTA TR 047 "Design of Anchor Channels", May 2021 or EN 1992-4:2018.
- The characteristic resistances are calculated with the minimum effective embedment depth.

HALFEN Anchor Channel HZA-PS

Intended use  
Specifications

Annex B1

**Installation:**

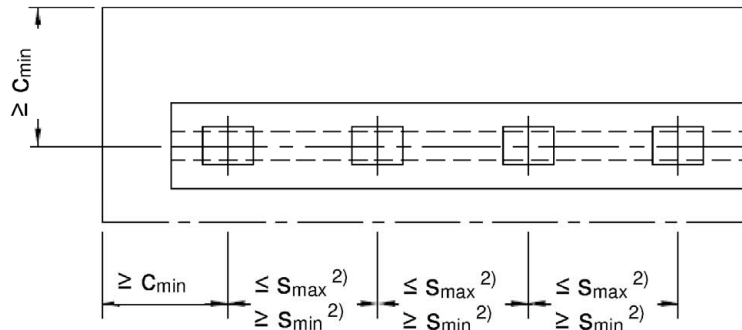
- The installation of anchor channels is carried out by appropriately qualified personnel under the supervision of the person responsible for the technical matters on site.
- Use of the anchor channels only as supplied by the manufacturer – without any manipulations, repositioning or exchanging of channel components.
- Cutting of anchor channels is allowed only if pieces according to Annex A5, Table A4 are generated including end spacing and minimum channel length and only to be used in dry internal conditions (Annex A3, Table A1, column 1).
- Installation in accordance with the installation instruction given in Annexes B5 and B6.
- The anchor channels are fixed on the formwork, reinforcement or auxiliary construction such that no movement of the anchor channels will occur during the time of laying the reinforcement and of placing and compacting the concrete.
- The concrete under the head of the anchors is properly compacted. The anchor channels are protected from penetration of concrete into the internal space of the channel profiles.
- Washer may be chosen according to Annex A3 and provided separately by the user.
- Orientating the serrated channel bolt (double groove according to Annex A6) rectangular to the channel axis.
- The required installation torque given in Annex B4 must be applied and must not be exceeded.

HALFEN Anchor Channel HZA-PS

Intended use  
Specifications

Annex B2

**Plan view**



**Side view**

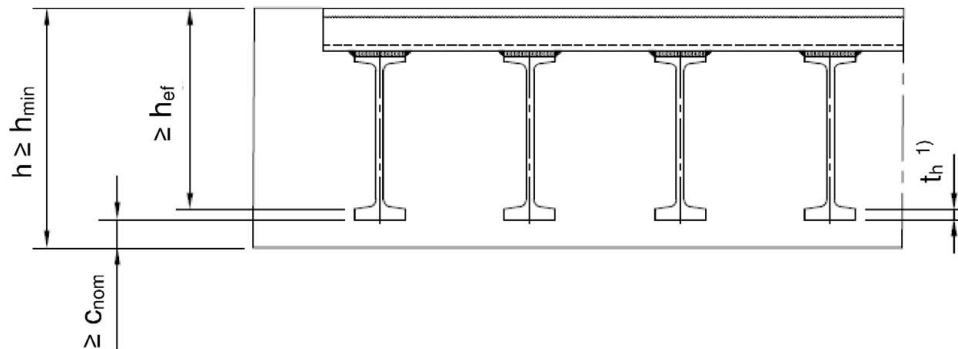


Table B1: Effective embedment depth, edge distance and thickness of concrete member

| Anchor channel                       |      |              | HZA-PS<br>29/20               | HZA-PS<br>38/23 | HZA-PS<br>41/27 | HZA-PS<br>53/34 | HZA-PS<br>64/44 |
|--------------------------------------|------|--------------|-------------------------------|-----------------|-----------------|-----------------|-----------------|
| Minimum effective embedment depth    | [mm] | $h_{ef,min}$ | 152                           | 155             | 159             | 166             | 176             |
| Minimum edge distance                |      | $c_{min}$    | 50                            | 75              | 75              | 100             | 125             |
| Minimum thickness of concrete member |      | $h_{min}$    | $h_{ef} + t_h + c_{nom}^{3)}$ |                 |                 |                 |                 |
|                                      |      |              | 170                           | 173             | 177             | 190             | 200             |

<sup>1)</sup>  $t_h$  = Anchor head thickness

<sup>2)</sup>  $s_{min}$ ,  $s_{max}$  acc. to Annex A5, Tab. A4

<sup>3)</sup>  $c_{nom}$  acc. to EN 1992-1-1 :2004 + AC 2010

HALFEN Anchor Channel HZA-PS

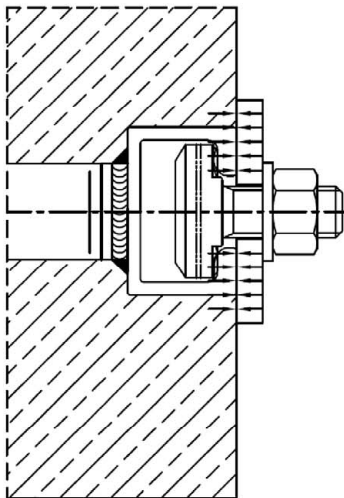
Intended use  
Installation parameters of anchor channels

Annex B3

### General

The fixture is in contact with the channel profile and the concrete surface.  
The installation torque according to Annex B4, Table B2 shall be applied and must not be exceeded.

**Fig. 1**



### Steel – Steel contact

The fixture is not in contact with the concrete surface. The fixture is fastened to the anchor channel by suitable steel parts (e.g. washer).  
The installation torque according to Annex B4, Table B2 shall be applied and must not be exceeded.

**Fig. 2**

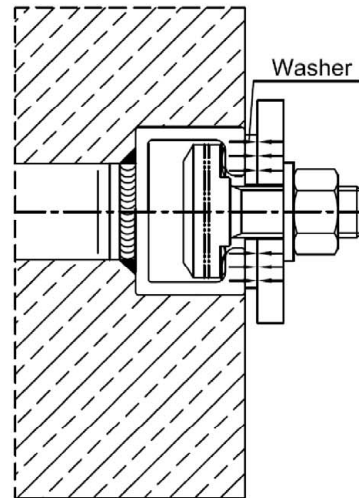


Table B2: Minimum spacing and installation torque of HALFEN serrated channel bolt

| Serrated anchor channel HZA-PS | HALFEN serrated channel bolts d<br>[mm] | Min. spacing $s_{min,cho}$ of the serrated channel bolts<br>[mm] | Installation torque $T_{inst}$ <sup>3)</sup> |                                                     |
|--------------------------------|-----------------------------------------|------------------------------------------------------------------|----------------------------------------------|-----------------------------------------------------|
|                                |                                         |                                                                  | General <sup>1)</sup><br>$T_{inst,g}$        | Steel – Steel contact <sup>2)</sup><br>$T_{inst,s}$ |
|                                |                                         |                                                                  | Steel 8.8                                    | Steel 8.8                                           |
|                                |                                         |                                                                  | [Nm]                                         | [Nm]                                                |
| 29/20                          | 12                                      | 60                                                               | 40                                           | 75                                                  |
| 38/23                          | 12                                      | 60                                                               | 65                                           | 75                                                  |
|                                | 16                                      | 80                                                               | 90                                           | 185                                                 |
| 41/27                          | 12                                      | 60                                                               | 75                                           | 75                                                  |
|                                | 16                                      | 80                                                               | 135                                          | 185                                                 |
| 53/34                          | 16                                      | 80                                                               | 185                                          | 185                                                 |
|                                | 20                                      | 100                                                              | 235                                          | 360                                                 |
| 64/44                          | 20                                      | 100                                                              | 300                                          | 360                                                 |
|                                | 24                                      | 120                                                              | 360                                          | 625                                                 |

<sup>1)</sup> According to figure 1

<sup>2)</sup> According to figure 2

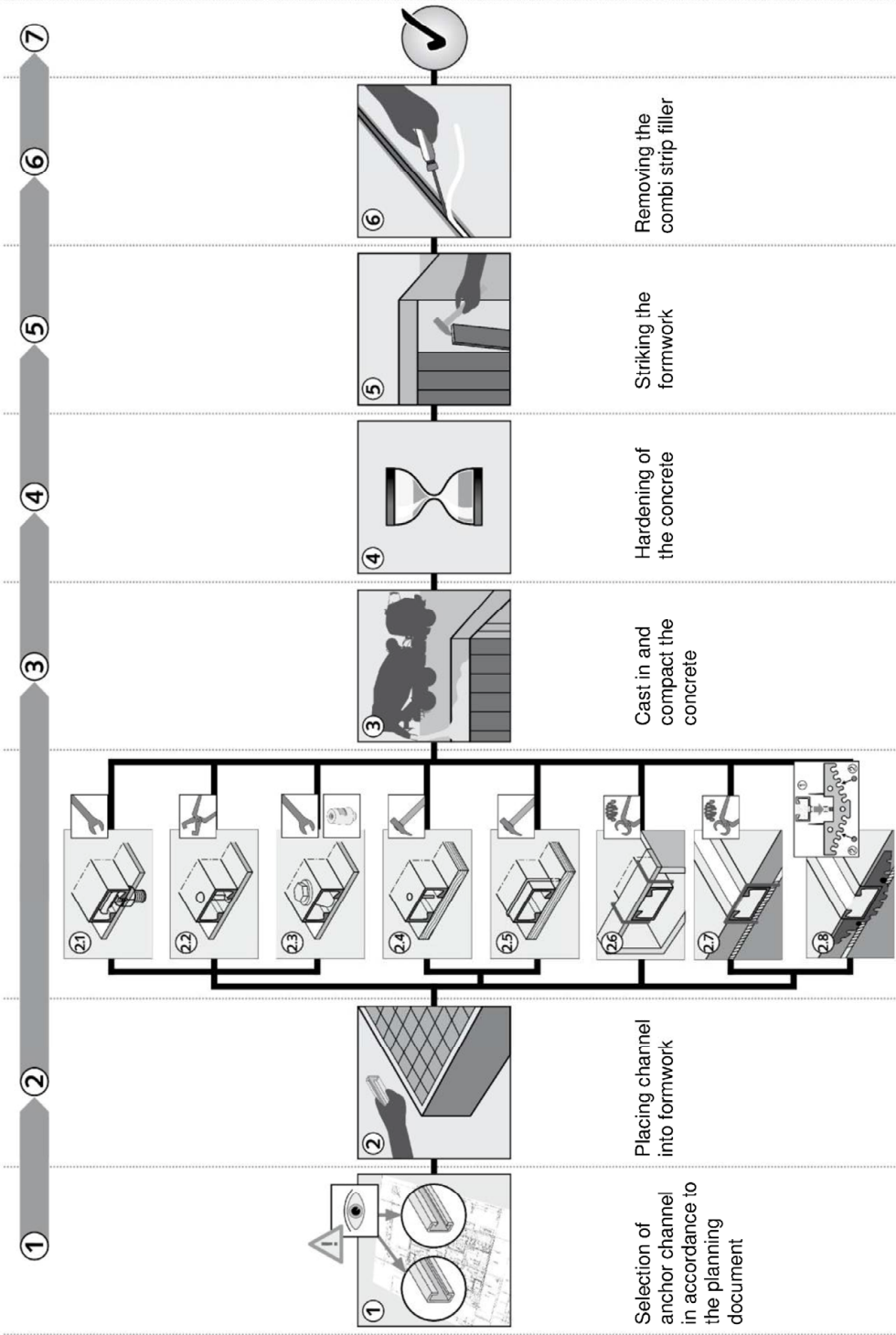
<sup>3)</sup>  $T_{inst}$  must not be exceeded.

HALFEN Anchor Channel HZA-PS

Intended use  
Installation parameters of HALFEN serrated channel bolt

Annex B4

Installation of anchor channel



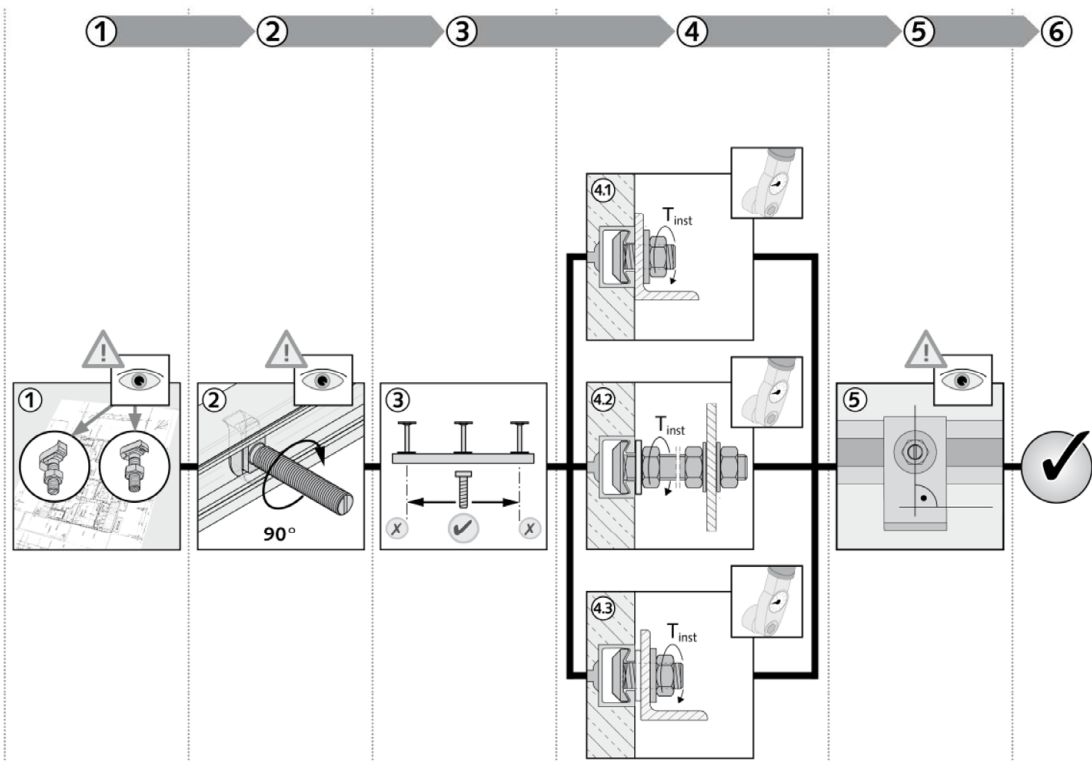
- 2.1 Steel formwork: Fixing with HALFEN serrated channel bolts through formwork penetration
- 2.2 Steel formwork: Fixing with rivets
- 2.3 Steel formwork: Fixing with HALFEN Fixing cone
- 2.4 Timber formwork: Fixing with nails
- 2.5 Timber formwork: Fixing with staples
- 2.6 Fixing in the top surface of concrete: Fixing by using auxiliary construction
- 2.7 Fixing in the top surface of concrete: Fixing from above directly to the reinforcement
- 2.8 Fixing in the top surface of concrete: Fixing from above to the reinforcement, using the HALFEN ChanClip

HALFEN Anchor Channel HZA-PS

Intended use  
Installation instruction of serrated anchor channel

Annex B5

## Installation of HALFEN serrated channel bolt



Selection of the HALFEN serrated channel bolts in accordance with the planning document.

Insert the HALFEN serrated channel bolts into the channel slot. After a 90° turn clockwise the HALFEN screw locks into position (check whether the groove mark is perpendicular to the channel longitudinal axis).

Positioning of the HALFEN serrated channel bolts: At the channel ends a minimum clearance must be maintained, which corresponds with the overhang beyond the last anchor acc. to

Tighten the hexagonal nut to the installation torque ( $T_{inst}$ ) acc. table stated below.  
 $T_{inst}$  has to be respected.  
4.1: general application, 4.2 and 4.3: steel to steel contact.

After tightening the nut check if the groove mark on the HALFEN serrated channel bolt is perpendicular to the channel longitudinal axis. If it is not perpendicular the channel bolt must be completely loosened, re-inserted and tightened again.

Table B3: Installation Torque

| Pos. of fixture<br>acc. to annex B3 | Material<br>strength grade |     | Anchor channel<br>HZA-PS | $T_{inst}$ [Nm] <sup>1)</sup> |                 |                 |                 |
|-------------------------------------|----------------------------|-----|--------------------------|-------------------------------|-----------------|-----------------|-----------------|
|                                     |                            |     |                          | M12                           | M16             | M20             | M24             |
| General                             | Steel                      | 8.8 | 29/20                    | 40                            | – <sup>2)</sup> | – <sup>2)</sup> | – <sup>2)</sup> |
|                                     |                            |     | 38/23                    | 65                            | 90              | – <sup>2)</sup> | – <sup>2)</sup> |
|                                     |                            |     | 41/27                    | 75                            | 135             | – <sup>2)</sup> | – <sup>2)</sup> |
|                                     |                            |     | 53/34                    | – <sup>2)</sup>               | 185             | 235             | – <sup>2)</sup> |
|                                     |                            |     | 64/44                    | – <sup>2)</sup>               | – <sup>2)</sup> | 300             | 360             |
| Steel – Steel<br>contact            |                            |     | all                      | 75                            | 185             | 360             | 625             |

<sup>1)</sup>  $T_{inst}$  must not be exceeded

<sup>2)</sup> Product not available

HALFEN Anchor Channel HZA-PS

Intended use  
Installation instruction of HALFEN serrated channel bolt

Annex B6

Table C1: Characteristic resistances under tension load – steel failure  
serrated anchor channel

| Anchor channel                                                         |                                  |      | HZA-PS<br>29/20 | HZA-PS<br>38/23 | HZA-PS<br>41/27 | HZA-PS<br>53/34 | HZA-PS<br>64/44 |
|------------------------------------------------------------------------|----------------------------------|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Steel failure: Anchor                                                  |                                  |      |                 |                 |                 |                 |                 |
| Characteristic resistance                                              | N <sub>Rk,s,a</sub>              | [kN] | 24,6            | 36,9            | 64,3            | 80,3            | 100,0           |
| Partial factor                                                         | γ <sub>Ms,a</sub> <sup>1)</sup>  |      | 1,8             |                 | 1,59            |                 |                 |
| Steel failure: Connection between anchor and channel                   |                                  |      |                 |                 |                 |                 |                 |
| Characteristic resistance                                              | N <sub>Rk,s,c</sub>              | [kN] | 71,7            | 76,4            | 95,4            | 117,7           | 128,4           |
| Partial factor                                                         | γ <sub>Ms,ca</sub> <sup>1)</sup> |      | 1,8             |                 |                 |                 |                 |
| Steel failure: Local flexure of the channel lips                       |                                  |      |                 |                 |                 |                 |                 |
| Spacing of serrated channel bolts for N <sup>0</sup> <sub>Rk,s,l</sub> | S <sub>l,N</sub>                 | [mm] | 58              | 76              | 80              | 105             | 128             |
| Characteristic resistance                                              | N <sup>0</sup> <sub>Rk,s,l</sub> | [kN] | 22,9            | 39,3            | 53,6            | 82,5            | 106,1           |
| Partial factor                                                         | γ <sub>Ms,l</sub> <sup>1)</sup>  |      | 1,8             |                 |                 |                 |                 |

<sup>1)</sup> In absence of other national regulations

Table C2: Characteristic flexural resistance of channel

| Anchor channel                                |                    |               | HZA-PS<br>29/20 | HZA-PS<br>38/23 | HZA-PS<br>41/27 | HZA-PS<br>53/34 | HZA-PS<br>64/44 |
|-----------------------------------------------|--------------------|---------------|-----------------|-----------------|-----------------|-----------------|-----------------|
| <b>Steel failure: Flexure of channel</b>      |                    |               |                 |                 |                 |                 |                 |
| Characteristic flexural resistance of channel | $M_{Rk,s,flex}$    | [Nm]          | 872             | 1663            | 2289            | 4069            | 7183            |
| Partial factor                                | $\gamma_{Ms,flex}$ | <sup>1)</sup> | 1,15            |                 |                 |                 |                 |

<sup>1)</sup> In absence of other national regulations

Table C3: Characteristic resistance under tension load – steel failure of  
HALFEN serrated channel bolt

| HALFEN serrated channel bolt thread diameter |               |               | M12  | M16   | M20   | M24   |
|----------------------------------------------|---------------|---------------|------|-------|-------|-------|
| <b>Steel failure</b>                         |               |               |      |       |       |       |
| Characteristic resistance                    | $N_{Rk,s}$    | [kN]          | 67,4 | 125,6 | 196,0 | 282,4 |
| Partial factor                               | $\gamma_{Ms}$ | <sup>1)</sup> | 1,50 |       |       |       |

<sup>1)</sup> In absence of other national regulations

HALFEN Anchor Channel HZA-PS

Performance  
Characteristic resistances under tension load – steel failure

Annex C1

Table C4: Characteristic resistances under tension load – concrete failure

| Anchor channel                                                                               |         |                                                 |      | HZA-PS<br>29/20 | HZA-PS<br>38/23 | HZA-PS<br>41/27 | HZA-PS<br>53/34 | HZA-PS<br>64/44 |
|----------------------------------------------------------------------------------------------|---------|-------------------------------------------------|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Concrete failure: Pull-out failure                                                           |         |                                                 |      |                 |                 |                 |                 |                 |
| Characteristic resistance in cracked concrete C12/15                                         |         | N <sub>Rk,p</sub>                               | [kN] | 37,0            | 55,5            | 74,0            | 92,6            | 123,4           |
| Characteristic resistance in uncracked concrete C12/15                                       |         |                                                 |      | 51,8            | 77,7            | 103,7           | 129,6           | 172,8           |
| Increasing factor for N <sub>Rk,p</sub><br><br>= N <sub>Rk,p</sub> (C12/15) · Ψ <sub>c</sub> | C20/25  | Ψ <sub>c</sub>                                  | [-]  | 1,67            |                 |                 |                 |                 |
|                                                                                              | C25/30  |                                                 |      | 2,08            |                 |                 |                 |                 |
|                                                                                              | C30/37  |                                                 |      | 2,50            |                 |                 |                 |                 |
|                                                                                              | C35/45  |                                                 |      | 2,92            |                 |                 |                 |                 |
|                                                                                              | C40/50  |                                                 |      | 3,33            |                 |                 |                 |                 |
|                                                                                              | C45/55  |                                                 |      | 3,75            |                 |                 |                 |                 |
|                                                                                              | C50/60  |                                                 |      | 4,17            |                 |                 |                 |                 |
|                                                                                              | C55/67  |                                                 |      | 4,58            |                 |                 |                 |                 |
|                                                                                              | ≥C60/75 |                                                 |      | 5,00            |                 |                 |                 |                 |
| Partial factor                                                                               |         | γ <sub>Mp</sub> = γ <sub>Mc</sub> <sup>1)</sup> |      | 1,5             |                 |                 |                 |                 |
| Concrete failure: Concrete cone failure                                                      |         |                                                 |      |                 |                 |                 |                 |                 |
| Product factor k <sub>1</sub>                                                                |         | k <sub>cr,N</sub>                               |      | 8,7             | 8,7             | 8,7             | 8,8             | 8,9             |
|                                                                                              |         | k <sub>ucr,N</sub>                              |      | 12,4            | 12,4            | 12,5            | 12,5            | 12,7            |
| Characteristic edge distance                                                                 |         | c <sub>cr,N</sub>                               | [mm] | 259             | 260             | 263             | 266             | 269             |
| Characteristic spacing                                                                       |         | s <sub>cr,N</sub>                               |      | 518             | 520             | 526             | 532             | 538             |
| Partial factor                                                                               |         | γ <sub>Mc</sub> <sup>1)</sup>                   |      | 1,5             |                 |                 |                 |                 |
| Concrete failure: Splitting failure                                                          |         |                                                 |      |                 |                 |                 |                 |                 |
| Characteristic edge distance                                                                 |         | c <sub>cr,sp</sub>                              | [mm] | 456             | 465             | 477             | 498             | 528             |
| Characteristic spacing                                                                       |         | s <sub>cr,sp</sub>                              |      | 912             | 930             | 954             | 996             | 1056            |
| Partial factor                                                                               |         | γ <sub>Msp</sub> <sup>1)</sup>                  |      | 1,5             |                 |                 |                 |                 |

<sup>1)</sup> In absence of other national regulations

Table C5: Displacements under tension load

| Anchor channel          |                    |      | HZA-PS<br>29/20 | HZA-PS<br>38/23 | HZA-PS<br>41/27 | HZA-PS<br>53/34 | HZA-PS<br>64/44 |
|-------------------------|--------------------|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Tension load            | N                  | [kN] | 9,1             | 14,6            | 21,3            | 31,2            | 39,7            |
| Short-term displacement | $\delta_{N0}$      | [mm] | 0,5             | 0,8             | 0,9             | 1,5             | 0,6             |
| Long-term displacement  | $\delta_{N\infty}$ | [mm] | 1,0             | 1,6             | 1,8             | 3,0             | 1,2             |

HALFEN Anchor Channel HZA-PS

Performance  
Characteristic resistance under tension load – concrete failure and displacements

Annex C2

Table C6: Characteristic resistances under shear

| Anchor channel                                                                                                            |                       |             | HZA-PS<br>29/20 | HZA-PS<br>38/23 | HZA-PS<br>41/27          | HZA-PS<br>53/34 | HZA-PS<br>64/44 |
|---------------------------------------------------------------------------------------------------------------------------|-----------------------|-------------|-----------------|-----------------|--------------------------|-----------------|-----------------|
| Steel failure: Anchor                                                                                                     |                       |             |                 |                 |                          |                 |                 |
| Characteristic resistance                                                                                                 | $V_{Rk,s,a,y}$        | [kN]        | 22,9            | 43,9            | 53,6                     | 101,1           | 156,3           |
| Characteristic resistance                                                                                                 | $V_{Rk,s,a,x}$        | [kN]        | 14,8            | 22,2            | 38,6                     | 48,2            | 64,3            |
| Partial factor                                                                                                            | $\gamma_{Ms,a}^{1)}$  |             | 1,5             |                 | 1,32                     |                 |                 |
| Steel failure: Connection between anchor and channel                                                                      |                       |             |                 |                 |                          |                 |                 |
| Characteristic resistance                                                                                                 | $V_{Rk,s,c,y}$        | [kN]        | 22,9            | 43,9            | 53,6                     | 101,1           | 156,3           |
|                                                                                                                           | $V_{Rk,s,c,x}$        | [kN]        | 46,7            | 46,7            | 58,3                     | 68,0            | 77,8            |
| Partial factor                                                                                                            | $\gamma_{Ms,ca}^{1)}$ |             | 1,8             |                 |                          |                 |                 |
| Steel failure: Local flexure of channel lips under shear load perpendicular to the longitudinal axis of the channel       |                       |             |                 |                 |                          |                 |                 |
| Spacing of serrated channel bolt for $V_{Rk,s,l}$                                                                         | $s_{l,v}$             | [mm]        | 58              | 76              | 80                       | 105             | 128             |
| Characteristic resistance                                                                                                 | $V_{Rk,s,l,y}^0$      | [kN]        | 22,9            | 43,9            | 53,6                     | 101,1           | 156,3           |
| Partial factor                                                                                                            | $\gamma_{Ms,l}^{1)}$  |             | 1,8             |                 |                          |                 |                 |
| Steel failure: Connection between channel lips and channel bolt under shear in the direction of longitudinal channel axis |                       |             |                 |                 |                          |                 |                 |
| Characteristic resistance                                                                                                 | $V_{Rk,s,l,x}$        | [kN]        | 12,6            | 25,4            | 27,2 (M12)<br>32,1 (M16) | 59,0            | 85,8            |
| Installation factor                                                                                                       | $\gamma_{inst}$       |             | 1,0             | 1,2             |                          |                 |                 |
| Concrete failure: Pry-out failure                                                                                         |                       |             |                 |                 |                          |                 |                 |
| Product factor                                                                                                            | $k_8^{2)}$            |             | 2,0             |                 |                          |                 |                 |
| Partial factor                                                                                                            | $\gamma_{Mc}^{1)}$    |             | 1,5             |                 |                          |                 |                 |
| Concrete failure: Concrete edge failure                                                                                   |                       |             |                 |                 |                          |                 |                 |
| Product factor $k_{12}$                                                                                                   | Cracked concrete      | $k_{cr,v}$  | 6,1             | 7,5             |                          |                 |                 |
|                                                                                                                           | Uncracked concrete    | $k_{ucr,v}$ | 8,5             | 10,5            |                          |                 |                 |
| Partial factor                                                                                                            | $\gamma_{Mc}^{1)}$    |             | 1,5             |                 |                          |                 |                 |

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> Without supplementary reinforcement. In case of supplementary reinforcement factor  $k_8$  should be multiplied by 0,75.

HALFEN Anchor Channel HZA-PS

Performance  
Characteristic resistance under shear load

Annex C3

Table C7: Displacements under shear load

| Anchor channel          |                    |      | HZA-PS<br>29/20 | HZA-PS<br>38/23 | HZA-PS<br>41/27 | HZA-PS<br>53/34 | HZA-PS<br>64/44 |
|-------------------------|--------------------|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Shear load              | $V_y$              | [kN] | 9,1             | 17,4            | 21,3            | 31,2            | 62,0            |
| Short-term displacement | $\delta_{v0}$      | [mm] | 0,9             | 0,7             | 0,9             | 0,9             | 1,9             |
| Long-term displacement  | $\delta_{v\infty}$ | [mm] | 1,4             | 1,0             | 1,4             | 1,4             | 2,85            |
| Shear load              | $V_x$              | [kN] | 5,0             | 8,4             | 10,6            | 19,5            | 28,4            |
| Short-term displacement | $\delta_{v0}$      | [mm] | 0,4             | 0,2             | 0,2             | 0,3             | 0,9             |
| Long-term displacement  | $\delta_{v\infty}$ | [mm] | 0,6             | 0,3             | 0,3             | 0,5             | 1,4             |

Table C8: Characteristic resist. under shear load – steel failure of HALFEN serrated channel bolt

| HALFEN serrated channel bolt thread diameter |                             |      | M12  | M16  | M20  | M24   |
|----------------------------------------------|-----------------------------|------|------|------|------|-------|
| <b>Steel failure</b>                         |                             |      |      |      |      |       |
| Characteristic resistance                    | $V_{Rk,s}$                  | [kN] | 33,7 | 62,8 | 98,0 | 141,2 |
| Characteristic flexure resistance            | $M^0_{Rk,s}$                | [Nm] | 105  | 266  | 519  | 898   |
| Partial factor                               | $\gamma_{Ms}$ <sup>1)</sup> |      | 1,25 |      |      |       |

<sup>1)</sup> In absence of other national regulations

Table C9: Characteristic resistance under combined tension and shear load

| Anchor channel                                                                            |                 | HZA-PS<br>29/20                                     | HZA-PS<br>38/23 | HZA-PS<br>41/27 | HZA-PS<br>53/34 | HZA-PS<br>64/44 |
|-------------------------------------------------------------------------------------------|-----------------|-----------------------------------------------------|-----------------|-----------------|-----------------|-----------------|
| Steel failure: Local failure by flexure of channel lips and failure by flexure of channel |                 |                                                     |                 |                 |                 |                 |
| Product factor                                                                            | k <sub>13</sub> | Values according to EN 1992-4:2018, Section 7.4.3.1 |                 |                 |                 |                 |
| Steel failure: Failure of anchor and connection between anchor and channel                |                 |                                                     |                 |                 |                 |                 |
| Product factor                                                                            | k <sub>14</sub> | Values according to EN 1992-4:2018, Section 7.4.3.1 |                 |                 |                 |                 |

HALFEN Anchor Channels HZA-PS

Performances  
Displacements under shear load, char. resistance of HALFEN serrated channel bolt  
under shear, combined tension and shear load

Annex C4

### For seismic performance category C1

Table C10: Characteristic resistances under seismic tension load  
– steel failure serrated anchor channel

| Anchor channel                                                            |                                     |      | HZA-PS<br>29/20 | HZA-PS<br>38/23 | HZA-PS<br>41/27 | HZA-PS<br>53/34 | HZA-PS<br>64/44 |
|---------------------------------------------------------------------------|-------------------------------------|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Steel failure: Anchor                                                     |                                     |      |                 |                 |                 |                 |                 |
| Characteristic resistance                                                 | N <sub>Rk,s,a,eq</sub>              | [kN] | - <sup>2)</sup> | 36,9            | - <sup>2)</sup> | 80,3            | - <sup>2)</sup> |
| Partial factor                                                            | γ <sub>Ms,a</sub> <sup>1)</sup>     |      | 1,8             |                 | 1,59            |                 |                 |
| Steel failure: Connection between anchor and channel                      |                                     |      |                 |                 |                 |                 |                 |
| Characteristic resistance                                                 | N <sub>Rk,s,c,eq</sub>              | [kN] | - <sup>2)</sup> | 76,4            | - <sup>2)</sup> | 117,7           | - <sup>2)</sup> |
| Partial factor                                                            | γ <sub>Ms,ca</sub> <sup>1)</sup>    |      | 1,8             |                 |                 |                 |                 |
| Steel failure: Local flexure of the channel lips                          |                                     |      |                 |                 |                 |                 |                 |
| Spacing of serrated channel bolts for N <sup>0</sup> <sub>Rk,s,l,eq</sub> | S <sub>l,N</sub>                    | [mm] |                 | 76              |                 | 105             |                 |
| Characteristic resistance                                                 | N <sup>0</sup> <sub>Rk,s,l,eq</sub> | [kN] | - <sup>2)</sup> | 39,3            | - <sup>2)</sup> | 82,5            | - <sup>2)</sup> |
| Partial factor                                                            | γ <sub>Ms,l</sub> <sup>1)</sup>     |      | 1,8             |                 |                 |                 |                 |

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> No performance assessed

Table C11: Characteristic flexural resistance of channel under seismic tension load

| Anchor channel                                |                                  |      | HZA-PS<br>29/20 | HZA-PS<br>38/23 | HZA-PS<br>41/27 | HZA-PS<br>53/34 | HZA-PS<br>64/44 |
|-----------------------------------------------|----------------------------------|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| <b>Steel failure: Flexure of channel</b>      |                                  |      |                 |                 |                 |                 |                 |
| Characteristic flexural resistance of channel | $M_{Rk,s,flex,eq}$               | [Nm] | - <sup>2)</sup> | 1663            | - <sup>2)</sup> | 4069            | - <sup>2)</sup> |
| Partial factor                                | $\gamma_{Ms,flex}$ <sup>1)</sup> |      | 1,15            |                 |                 |                 |                 |

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> No performance assessed

Table C12: Characteristic resistance under seismic tension load –  
steel failure of HALFEN serrated channel bolt

| HALFEN serrated channel bolt thread diameter |                             |      | M12  | M16   | M20   | M24   |
|----------------------------------------------|-----------------------------|------|------|-------|-------|-------|
| <b>Steel failure</b>                         |                             |      |      |       |       |       |
| Characteristic resistance                    | $N_{Rk,s,eq}$               | [kN] | 67,4 | 125,6 | 196,0 | 282,4 |
| Partial factor                               | $\gamma_{Ms}$ <sup>1)</sup> |      | 1,50 |       |       |       |

<sup>1)</sup> In absence of other national regulations

HALFEN Anchor Channels HZA-PS

Performances  
Char. resistances under seismic tension load (seismic performance category C1)

Annex C5

Table C13: Characteristic resistances under seismic shear load

| Anchor channel                                                                                                            |                                |      | HZA-PS<br>29/20 | HZA-PS<br>38/23 | HZA-PS<br>41/27 | HZA-PS<br>53/34 | HZA-PS<br>64/44 |
|---------------------------------------------------------------------------------------------------------------------------|--------------------------------|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Steel failure: Anchor                                                                                                     |                                |      |                 |                 |                 |                 |                 |
| Characteristic resistance                                                                                                 | $V_{Rk,s,a,y,eq}$              | [kN] | - <sup>2)</sup> | 43,9            | - <sup>2)</sup> | 101,1           | - <sup>2)</sup> |
| Characteristic resistance                                                                                                 | $V_{Rk,s,a,x,eq}$              | [kN] | - <sup>2)</sup> | 22,2            | - <sup>2)</sup> | 48,2            | - <sup>2)</sup> |
| Partial factor                                                                                                            | $\gamma_{Ms,a}$ <sup>1)</sup>  |      | 1,5             |                 | 1,32            |                 |                 |
| Steel failure: Connection between anchor and channel                                                                      |                                |      |                 |                 |                 |                 |                 |
| Characteristic resistance                                                                                                 | $V_{Rk,s,c,y,eq}$              | [kN] | - <sup>2)</sup> | 43,9            | - <sup>2)</sup> | 101,1           | - <sup>2)</sup> |
|                                                                                                                           | $V_{Rk,s,c,x,eq}$              | [kN] | - <sup>2)</sup> | 46,7            | - <sup>2)</sup> | 68,0            | - <sup>2)</sup> |
| Partial factor                                                                                                            | $\gamma_{Ms,ca}$ <sup>1)</sup> |      | 1,8             |                 |                 |                 |                 |
| Steel failure: Local flexure of channel lips under shear load perpendicular to the longitudinal axis of the channel       |                                |      |                 |                 |                 |                 |                 |
| Spacing of serrated channel bolt for $V_{Rk,s,l,eq}$                                                                      | $s_{l,v}$                      | [mm] | - <sup>2)</sup> | 76              | - <sup>2)</sup> | 105             | - <sup>2)</sup> |
| Characteristic resistance                                                                                                 | $V^0_{Rk,s,l,y,eq}$            | [kN] | - <sup>2)</sup> | 43,9            | - <sup>2)</sup> | 101,1           | - <sup>2)</sup> |
| Partial factor                                                                                                            | $\gamma_{Ms,l}$ <sup>1)</sup>  |      | 1,8             |                 |                 |                 |                 |
| Steel failure: Connection between channel lips and channel bolt under shear in the direction of longitudinal channel axis |                                |      |                 |                 |                 |                 |                 |
| Characteristic resistance                                                                                                 | $V_{Rk,s,l,x,eq}$              | [kN] | - <sup>2)</sup> | 25,4            | - <sup>2)</sup> | 59,0            | - <sup>2)</sup> |
| Installation factor                                                                                                       | $\gamma_{inst}$                |      | 1,0             | 1,2             |                 |                 |                 |

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> No performance assessed

Table C14: Characteristic resistances under seismic shear load –  
steel failure of HALFEN serrated channel bolt

| HALFEN serrated channel bolt thread diameter |                             |      | M12  | M16  | M20  | M24   |
|----------------------------------------------|-----------------------------|------|------|------|------|-------|
| <b>Steel failure</b>                         |                             |      |      |      |      |       |
| Characteristic resistance                    | $V_{Rk,s,eq}$               | [kN] | 33,7 | 62,8 | 98,0 | 141,2 |
| Partial factor                               | $\gamma_{Ms}$ <sup>1)</sup> |      | 1,25 |      |      |       |

<sup>1)</sup> In absence of other national regulations

HALFEN Anchor Channel HZA-PS

Performances  
Char. resistances under seismic shear load (seismic performance category C1)

Annex C6

Table C15: Characteristic resistances under tension and shear load under fire exposure  
– steel failure

| Anchor channel                                                                                   |      |     |                                       |      | HZA-PS<br>29/20 | HZA-PS<br>38/23 | HZA-PS<br>41/27 | HZA-PS<br>53/34 | HZA-PS<br>64/44 |
|--------------------------------------------------------------------------------------------------|------|-----|---------------------------------------|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Steel failure: Anchor, Connection anchor / channel, Local flexure of channel lips, Channel bolts |      |     |                                       |      |                 |                 |                 |                 |                 |
| Characteristic<br>resistances                                                                    | R30  | M12 | $N_{Rk,s,fi}$<br>=<br>$V_{Rk,s,y,fi}$ | [kN] | 2,7             | 3,5             | 3,5             | _ 2)            | _ 2)            |
|                                                                                                  |      | M16 |                                       |      | _ 2)            | 4,5             | 4,5             | 4,5             | _ 2)            |
|                                                                                                  |      | M20 |                                       |      | _ 2)            | _ 2)            | _ 2)            | 10,3            | 10,3            |
|                                                                                                  |      | M24 |                                       |      | _ 2)            | _ 2)            | _ 2)            | _ 2)            | 17,0            |
|                                                                                                  | R60  | M12 |                                       |      | 2,1             | 2,7             | 2,7             | _ 2)            | _ 2)            |
|                                                                                                  |      | M16 |                                       |      | _ 2)            | 3,3             | 3,3             | 3,3             | _ 2)            |
|                                                                                                  |      | M20 |                                       |      | _ 2)            | _ 2)            | _ 2)            | 7,8             | 7,8             |
|                                                                                                  |      | M24 |                                       |      | _ 2)            | _ 2)            | _ 2)            | _ 2)            | 14,8            |
|                                                                                                  | R90  | M12 |                                       |      | 1,5             | 1,9             | 1,9             | _ 2)            | _ 2)            |
|                                                                                                  |      | M16 |                                       |      | _ 2)            | 2,1             | 2,1             | 2,1             | _ 2)            |
|                                                                                                  |      | M20 |                                       |      | _ 2)            | _ 2)            | _ 2)            | 5,3             | 5,3             |
|                                                                                                  |      | M24 |                                       |      | _ 2)            | _ 2)            | _ 2)            | _ 2)            | 9,9             |
|                                                                                                  | R120 | M12 |                                       |      | 1,3             | 1,5             | 1,5             | _ 2)            | _ 2)            |
|                                                                                                  |      | M16 |                                       |      | _ 2)            | 1,5             | 1,5             | 1,5             | _ 2)            |
|                                                                                                  |      | M20 |                                       |      | _ 2)            | _ 2)            | _ 2)            | 4,0             | 4,0             |
|                                                                                                  |      | M24 |                                       |      | _ 2)            | _ 2)            | _ 2)            | _ 2)            | 7,4             |
| Partial factor                                                                                   |      |     | $\gamma_{Ms,fi}$ <sup>1)</sup>        | [-]  | 1,0             |                 |                 |                 |                 |

<sup>1)</sup> In absence of other national regulations

<sup>2)</sup> No performance assessed

Table C16: Minimum edge distance and spacing under fire exposure – concrete failure

| Anchor channel                 |              |      | HZA-PS<br>29/20 | HZA-PS<br>38/23 | HZA-PS<br>41/27 | HZA-PS<br>53/34 | HZA-PS<br>64/44 |
|--------------------------------|--------------|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Concrete failure <sup>1)</sup> |              |      |                 |                 |                 |                 |                 |
| Minimum<br>edge distance       | $c_{min,fi}$ | [mm] | 304             | 310             | 318             | 332             | 352             |
| Minimum<br>spacing             | $s_{min,fi}$ |      | 608             | 620             | 636             | 664             | 704             |

HALFEN Anchor Channels HZA-PS

Performances  
Characteristic resistances under tension and shear load under fire exposure

Annex C7

Table C17: Characteristic resistances under tension and shear load under fire exposure – min. axis distance of reinforcement

| Anchor channel                      |      |   |      | HZA-PS<br>29/20 | HZA-PS<br>38/23 | HZA-PS<br>41/27 | HZA-PS<br>53/34 | HZA-PS<br>64/44 |
|-------------------------------------|------|---|------|-----------------|-----------------|-----------------|-----------------|-----------------|
| Min. axis distance of reinforcement |      |   |      |                 |                 |                 |                 |                 |
| Min. axis<br>distance               | R30  | a | [mm] | 35              | 35              | 35              | 40              | 50              |
|                                     | R60  | a |      | 35              | 35              | 35              | 40              | 50              |
|                                     | R90  | a |      | 35              | 35              | 35              | 40              | 50              |
|                                     | R120 | a |      | 50              | 50              | 50              | 50              | 50              |

Fig. 1

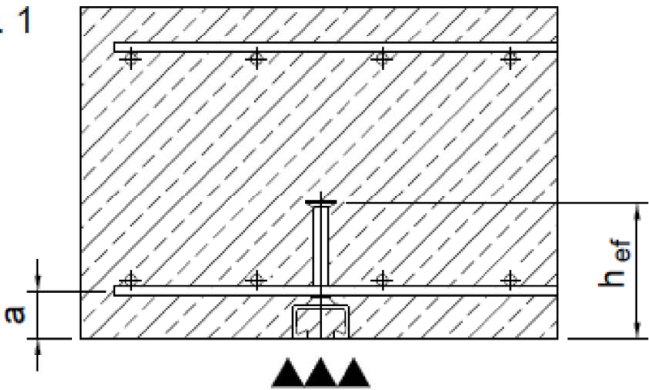
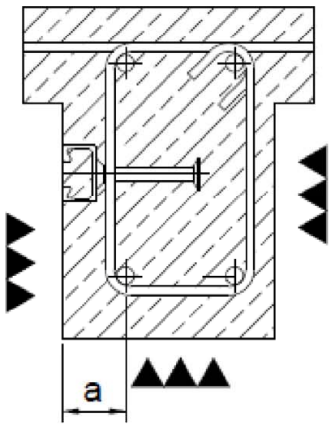


Fig. 2



HALFEN Anchor Channels HZA-PS

Performances  
Characteristic resistances under tension and shear load under fire exposure

Annex C8